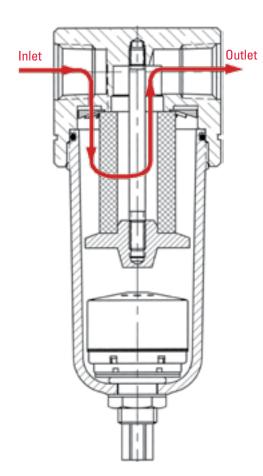


# **Particulate Filters**



Monnier particulate filters remove solid and liquid contaminants from compressed air. The proper selection and use of compressed air filters will prevent many short and long term issues with your compressed air equipment and systems, and save you substantially in down-time and component replacement costs over the life of your compressed air system.

### **Filter Function**

Monnier particulate filters use two operating principles to remove contaminants from compressed air: Centrifugal force via the whirl disc and particulate impaction by our exclusive dense pack elements.

Air enters the inlet port and is forced through the whirl disc. The whirling action forces all liquids and solids against the bowl wall. Gravity causes them to run down below the quiet-zone baffle where they can be drained. The air then flows through the element where the smaller particles are removed and the filtered air passes downstream.

### **Exclusive Dense Pack Element Design**

Our unique element design provides multiple points of impaction throughout the cross section of the element. This guarantees that the maximum amount of particulate is captured while also ensuring minimal pressure drop over the long life of the element. 20 Micron filter elements are standard in all particulate filters. Additional options are available, as fine as 3 micron. Please see individual product pages for more details. Care should be taken in selecting the element, ensuring that the inlet air quality and the requirements of the downstream components are considered.

### **Optional Components**

**Drains:** Manual drains are standard. Impulse Drains ("D") or Float Drains ("F") available, depending on product family.

**Anodizing:** Units can be anodized any of 8 colors. (Colors available:

blue, black, clear, green, red, yellow, gold, and purple).

Pipe Size: 1/8"-1-1/2" NPT

Mounting holes: Mounting holes are options that can be

incorporated into any of the filters.

**Bowl Options**: Polycarbonate bowls, aluminum bowls, sight levels, and bowl guards available depending on the product family.

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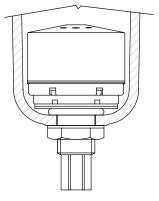
3000 Miniature Series	3	5000 Series	7
2000 Compact Series	4	4000 Series	8
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		9202 Mainline Series	10

## **Drain Options**

**IMPULSE** 

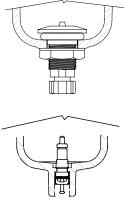
The diaphragm in this drain pulses when there is a pressure differential such as a valve cycling or cylinder stroking downstream. This action flexes the diaphragm and allows the filter to drain the entrapped water.

### **FLOAT**



The float internal to this drain rises with increased liquid level. When the float rises, it opens a seat area allowing the trapped liquids to drain through the bottom. A manual override can be pushed in the bottom of the drain to unseat the float and allow the liquids to drain.

### **MANUAL**



Manual drain valve operation varies with the product family, from Schrader valves in the miniature 3000 series to petcocks in the larger sizes.

### Caution

Bowl guards are recommended on all polycarbonate bowl filters! All bowl guards are made of heavy-duty stainless steel.

## Warning

Polycarbonate bowls can be damaged and may fail if they are exposed to or come in contact with solvents, strong alkalies, fire resistant and/or synthetic compressor lubricants.

WARRANTY: Monnier, Inc. warrants each product against defects in material and workmanship for a period of one year from the date of manufacture providing its use was in accordance with Monnier, Inc. recommendations. If the product fails to perform as warranted, Monnier, Inc. will, at its option, repair or replace the product free of charge. The company will not be liable for incidental or consequential damages. We make no other warranty, expressed or implied, including warranties of merchantability or fitness for a particular purpose.

## PARTICULATE FILTERS: 204-3000 Miniature Series



#### **Features**

- Dense pack element design ensures long element life with minimal pressure drop
- Threaded bowl for ease of maintenance
- 20 micron element standard (10 and 5 micron elements available)
- Manual drain standard, impulse drain available

### **Operating Specifications**

**Bowl Capacity:** 1 oz. **Maximum Pressure Ratings:** 

Aluminum Bowl: 250 PSIGPolycarbonate Bowl: 150 PSIG

Temperature Ratings:

Aluminum Bowl: 0-200°FPolycarbonate Bowl: 0-120°F





Automatic Drain

### **Accessories & Kits**

**Bowl Kit w/ Manual Drain** 

Polycarbonate: 23520 Aluminum: 23533

Bowl Kit w/ Impulse Drain

Polycarbonate: 23521 Aluminum: 23534

Elements:

20 Micron: 2300410 Micron: 230255 Micron: 23040

### **Materials of Construction**

Head: Machined Aluminum

Bowl: Polycarbonate or Machined Aluminum

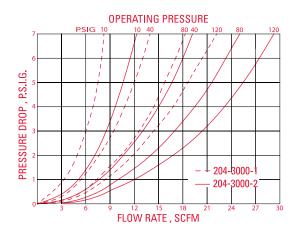
Whirl Disc: Acetal

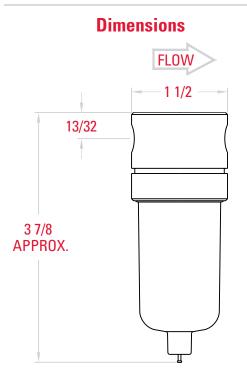
**Element Retainer:** Celanese

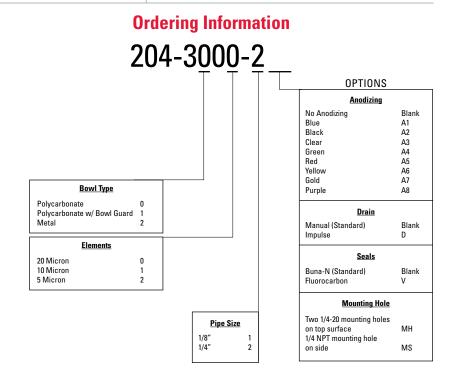
#### **Elements:**

- Phenolic Impregnated Cellulose (20 & 10 Micron)
- Polypropylene (5 Micron)

**Seals:** Buna-N (Fluorocarbon available) **Drain:** Manual (Brass and Stainless Steel)







# PARTICULATE FILTERS: 204-2000 Compact Series





Manual Drain



**Automatic Drain** 

#### **Features**

- Whirl disc creates centrifugal action for maximum water and particulate removal
- Dense pack element design ensures long life with minimal pressure drop
- Tie-rod construction for maximum stability
- 20 micron element standard (10 and 3 micron elements available)
- Manual drain standard; float drain or impulse drains available

### **Operating Specifications**

Bowl Capacity: 5 oz. **Maximum Pressure Ratings:** 

- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

**Temperature Ratings:** 

- Aluminum Bowl: 0-200°F

- Polycarbonate Bowl: 0-120°F

### **Replacement Parts**

Polycarbonate Bowl Kit: 22520 **Aluminum Bowl Kit: 22537** Aluminum Bowl Kit w/ Sight Level:

22521-P / 22521-T

#### **Elements:**

- 20 Micron: 22205 - 10 Micron: 22033 - 3 Micron: 23032

#### Materials of Construction

Head: Machined Aluminum

**Bowl:** Polycarbonate or Machined Aluminum

Whirl Disc: Acetal

Stud: Unanodized assembly: Plated Steel

Anodized assembly: Brass

Base Nut Assembly: Machined Aluminum

Baffle Plate: Acetal

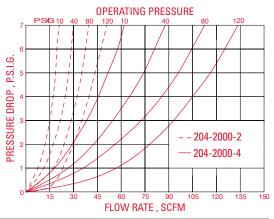
**Element:** Phenolic Impregnated Cellulose Seals: Buna-N (Fluorocarbon available) Drain:

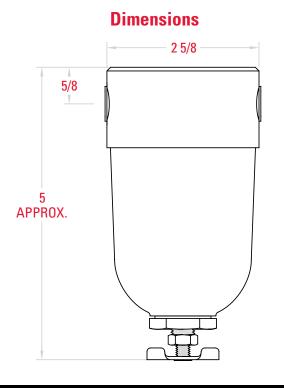
- Manual: Brass and Plated Steel
- Float: Anodized Aluminum w/ Acetal and Stainless Steel Float mechanism
- Impulse: Machined Aluminum, Brass, and Buna-N (Fluorocarbon Available)

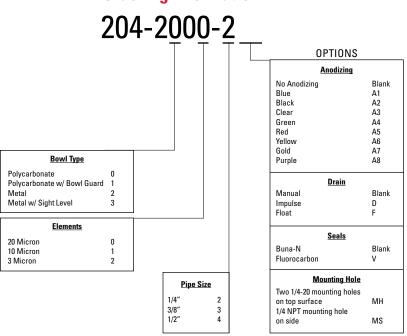
**Bowl Guard: Stainless Steel** 

Sight Level: Polycarbonate (Trogamid available)

### Flow Characteristics













Automatic Drain

#### **Features**

- Whirl disc creates centrifugal action for maximum water and particulate removal
- High flow with greater bowl capacity (8 oz.)
- Dense pack element design ensures long life with minimal pressure drop
- Threaded components for ease of maintenance
- 20 micron element standard (10 and 3 micron elements available)
- Manual twist drain standard; internal float or external impulse drains available

### **Operating Specifications**

Bowl Capacity: 8 oz. **Maximum Pressure Ratings:** 

- Aluminum Bowl: 250 PSIG
- Polycarbonate Bowl: 150 PSIG

#### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F
- Polycarbonate Bowl: 0-120°F

### **Replacement Parts**

Polycarbonate Bowl Kit: 21504 Polycarbonate Bowl Kit w/ Float Drain: 21572

Metal Bowl Kit w/ Float Drain: 21583

Metal Bowl Kit: 21580

Metal Bowl Kit (Polycarbonate/Trogamid):

21581-P / 21581-T

#### Elements:

- 20 Micron: 21205 3 Micron: 21037
- 10 Micron: 21036

### Materials of Construction

Head: Machined Aluminum

**Bowl:** Polycarbonate or Machined Aluminum

Whirl Disc: Aluminum

Stud: Brass

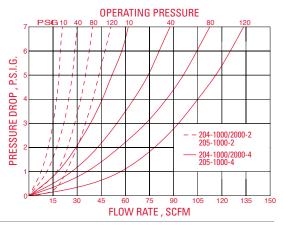
**Element Retainer:** Machined Aluminum **Element:** Phenolic Impregnated Cellulose Seals: Buna-N (Fluorocarbon available)

- Manual: Plastic
- Float: Acetal and Stainless Steel
- Impulse: Machined Aluminum, Brass, and Buna-N (Fluorocarbon Available)

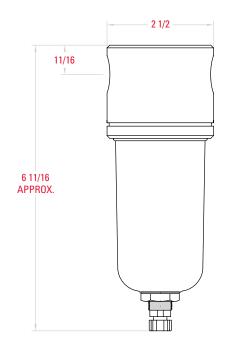
**Bowl Guard: Stainless Steel** 

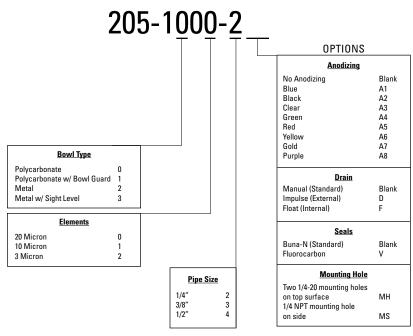
Sight Level: Polycarbonate (Trogamid available)

#### Flow Characteristics



### **Dimensions**











#### **Features**

- Whirl disc creates centrifugal action for maximum water and particulate removal
- High flow with greater bowl capacity (8 oz.)
- Dense pack element design ensures long life with minimal pressure drop
- Tie-rod construction for maximum stability
- 20 micron element standard (10 and 3 micron elements available)
- Available with manual, float or impulse drain

### **Operating Specifications**

Bowl Capacity: 8 oz.

#### **Maximum Pressure Ratings:**

- Aluminum Bowl: 250 PSIG
- Polycarbonate Bowl: 150 PSIG

#### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F
- Polycarbonate Bowl: 0-120°F

### **Replacement Parts**

Polycarbonate Bowl Kit: 21557 Aluminum Bowl Kit: 21558 Aluminum Bowl Kit w/ Sight Level:

22559-P / 22559-T

#### Elements:

- 20 Micron: 21205 - 10 Micron: 21036
- 3 Micron: 21037

#### **Materials of Construction**

Head: Machined Aluminum

**Bowl:** Polycarbonate or Machined Aluminum

Whirl Disc: Acetal

Stud: - Unanodized assembly: Plated Steel

- Anodized assembly: Brass

Base Nut Assembly: Machined Aluminum

Baffle Plate: Acetal

**Element:** Phenolic Impregnated Cellulose **Seals:** Buna-N (Fluorocarbon available)

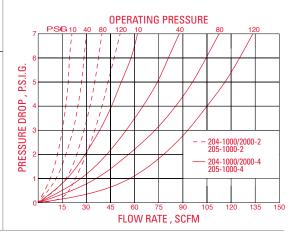
Drain: - Manual: Plastic

- Float: Acetal and Stainless Steel
- Impulse: Machined Aluminum, Brass, and Buna-N (Fluorocarbon Available)

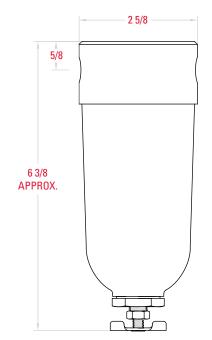
**Bowl Guard:** Stainless Steel

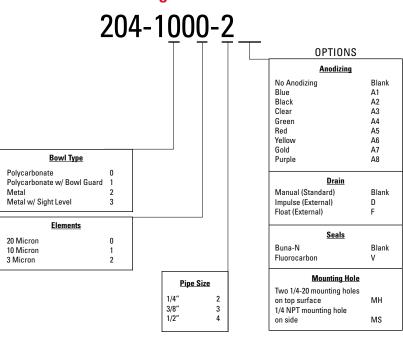
Sight Level: Polycarbonate (Trogamid available)

### Flow Characteristics



#### **Dimensions**





## PARTICULATE FILTERS: 201-5000 Series







**Automatic Drain** 

#### **Features**

- Excellent water removal characteristics
- Heavy duty machined aluminum for rugged applications
- Dense pack element design ensures long life with maximum particulate removal
- Now available with internal float drain or external impulse drain
- High flow with large bowl capacity (21 oz.)
- 20 micron elements standard (100, 10 and 3 available as well)

### **Operating Specifications**

Bowl Capacity: 21 oz. **Maximum Pressure Ratings:** 

- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

#### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F
- Polycarbonate Bowl: 0-120°F

### **Replacement Parts**

Polycarbonate Bowl Kit: 25557 **Aluminum Bowl Kit: 25558** Metal Bowl w/ Sight Levels Kit

(Polycarbonate/Trogamid): 25559-P / 25559-T Elements:

- 100 Micron: 25086 - 20 Micron: 25039 - 10 Micron: 25029 - 3 Micron: 25028

#### Materials of Construction

Head: Machined Aluminum

Bowl: Polycarbonate or Machined Aluminum Base (Polycarbonate Bowl only): Aluminum

Whirl Disc: Acetal Stud: Plated Steel

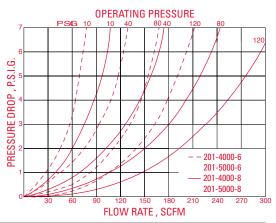
Adaptor, Spacer, Base Nut & Baffle Plate: Aluminum

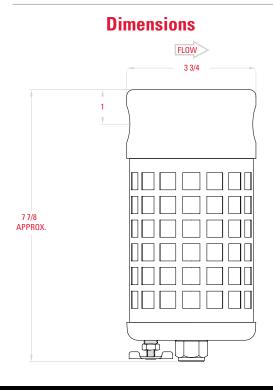
**Element:** Phenolic Impregnated Cellulose Seals: Buna-N (Fluorocarbon available) Drain: - Manual: Brass and Plated Steel

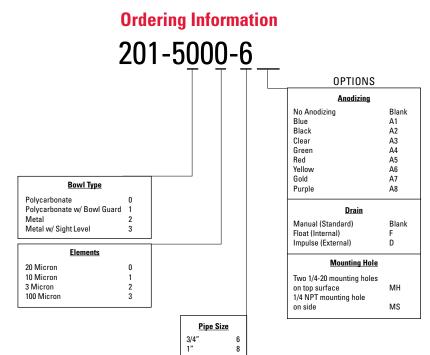
- Float: Acetal and Stainless Steel
- Impulse: Machined Aluminum, Brass, and Buna-N (Fluorocarbon Available)

**Bowl Guard: Stainless Steel** 

**Sight Level:** Polycarbonate (Trogamid available)







## PARTICULATE FILTERS: 201-4000 Series







#### **Features**

- Excellent water removal characteristics
- High flow with large bowl capacity
- Heavy duty machined aluminum for rugged applications
- Dense pack element design ensures long life with minimal pressure drop
- Now available with internal float drain or external impulse drain
- 20 micron elements standard (100 and 3 micron elements available as well)

### **Operating Specifications**

Bowl Capacity: 32 oz.

**Maximum Pressure Ratings:** 

- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

#### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F
- Polycarbonate Bowl: 0-120°F

### **Replacement Parts**

Polycarbonate Bowl Kit: 24557 Aluminum Bowl Kit: 24558 Metal Bowl w/ Sight Levels Kit

(Polycarbonate/Trogamid): 24559-P / 24559-T

#### Elements:

- 100 Micron: 24087- 20 Micron: 24015- 3 Micron: 24013

#### Materials of Construction

**Head:** Machined Aluminum

**Bowl**: Polycarbonate or Machined Aluminum **Base (Polycarbonate Bowl only)**: Aluminum

Whirl Disc: Acetal Stud: Plated Steel

Adaptor, Spacer, Base Nut &

Baffle Plate: Aluminum

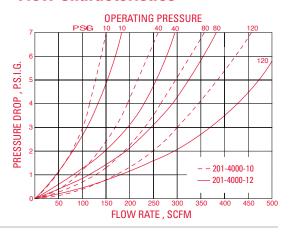
Element: Phenolic Impregnated Cellulose Seals: Buna-N (Fluorocarbon available)

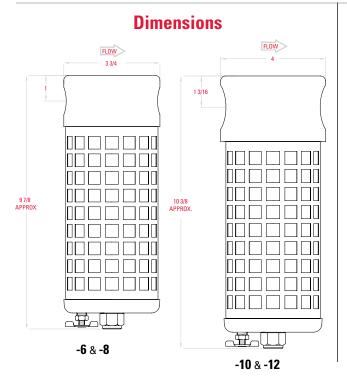
Drain: - Manual: Brass and Plated Steel

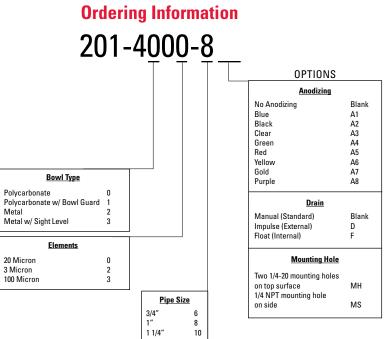
- Float: Acetal and Stainless Steel
- Impulse: Machined Aluminum, Brass, and Buna-N (Fluorocarbon Available)

**Bowl Guard: Stainless Steel** 

Sight Level: Polycarbonate (Trogamid available)







# PARTICULATE FILTERS: 201-7202/8202 High Flow Series



#### **Features**

- 3.0 Micron element
- High flow with minimal pressure drop
- 1.0 PSI △P at rated flow
- Available with manual or float drain

### **Operating Specifications**

Port Sizes: 1-1/4", 1-1/2", 2" Thread Styles: NPT, BSPT, BSPP

Flow Capacity: 400 & 700 SCFM @ 100 PSI

**Bowl Types:** Aluminum Maximum Temperature: 175°F Maximum Pressure: 200 PSIG Filter Capacity: 3.0 Micron

**Differential Pressure:** < 1.0 PSI △P at Rated Flow

#### **Materials of Construction**

**Housing**: Aluminum Stud: Stainless Steel

Pressure Drop Indicator: Nylon

Seals: Buna-N (Fluorocarbon available) **Element:** Aluminum and Stainless Steel Assembly Screws: Black Oxide Plated Steel Drain (20-404): Anodized Aluminum, Acetal,

and Stainless Steel





### **Replacement Parts**

Bowl O-Ring (400/700): 27001

Float Drain: 20-404

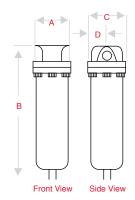
Differential Indicator (400/700): 27002

Manual Drain: 27003

### **Replacement Elements**

7202: 27000 **8202**: 28000

#### **Dimensions**

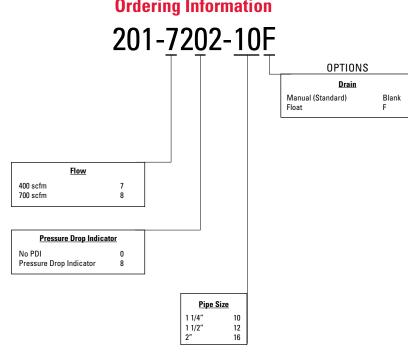


Metal Bowl, Manual Drain **A**: 7.8 **B**: 27.5 **C**: 7.8 **D**: 3.9

**Metal Bowl, Float Drain A**: 7.8 **B**: 32.0 **C**: 7.8 **D**: 3.9

Metal Bowl, Float Drain w/ Indicator

A: 7.8 B: 33.0 C: 7.8 D: 3.9



## PARTICULATE FILTERS: 201-9202 Mainline Series



#### **Features**

- 3.0 Micron element
- High flow with minimal pressure drop
- 1.0 PSI △P at 1200 scfm
- Manual drain standard; float drain available

### **Operating Specifications**

Port Sizes: 3"

Thread Styles: NPT, BSPT, BSPP Flow Capacity: 1200 SCFM @ 100 PSI

Bowl Types: Aluminum
Maximum Temperature: 175°F
Maximum Pressure: 200 PSIG
Filter Capacity: 3.0 Micron

Differential Pressure: < 1.0 PSI △P at Rated Flow

### **Materials of Construction**

**Housing**: Aluminum **Stud**: Stainless Steel

Pressure Drop Indicator: Nylon

Seals: Buna-N (Fluorocarbon available)
Element: Aluminum and Stainless Steel
Assembly Screws: Black Oxide Plated Steel
Drain (20-404): Anodized Aluminum, Acetal,

and Stainless Steel



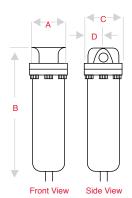


### **Replacement Parts**

**Bowl O-Ring (1200)**: 29001 **Float Drain**: 20-404

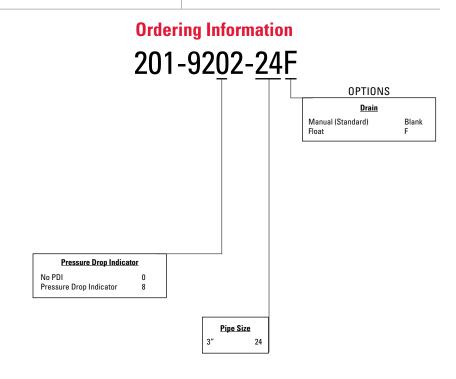
Replacement Element: 29001 Manual Drain: 29002

### **Dimensions**



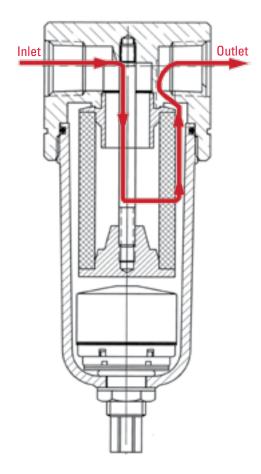
Metal Bowl, Manual Drain A: 8.0 B. 39.5 C. 8.0 D. 4.0

**Metal Bowl, Float Drain A:** 8.0 **B.** 45.0 **C.** 8.0 **D.** 4.0









# **Coalescing Filters**

Coalescing filters remove oil, water and fine particulate from compressed air. Contrary to particulate filters, air flows from the inside to the outside of the coalescing element. Along the way, very fine passageways capture liquid droplets and particulate. Gravity pulls the liquid to the bottom of the element where it drips into the sump area for drainage. The particulate matter is embedded into the element material. The Monnier line of coalescing filters are available with two element options — the 0.3 micron elements that are 99.97% efficient in capturing all oil, dirt, and water from the air; and the 0.01 micron elements that are 99.995% efficient.

For the cleanest air possible and least maintenance cost, we recommend a 3 micron element filter be installed directly upstream of all coalescing filters.

### **Standard Components**

### **Maximum Pressure Ratings:**

- Polycarbonate Bowl: 150 PSI

- Metal Bowls: 250 PSI

### **Temperature Ratings:**

- Polycarbonate Bowl: 0-120°F

- Metal Bowl: 0-200°F

Elements: 0.3 and 0.01 Micron elements are available depending on the product family

### **Optional Components**

**Drains:** Manual drains are standard in all coalescing filters. Impulse Drains ("D") or Float Drains ("F") are available, depending on product family.

**Anodizing:** All aluminum heads and bases have standard green anodizing. Metal bowls can be anodized at an additional cost. Drains are clear anodized as standard, but can be ordered in any of our other colors.

**Bowl Options:** Polycarbonate bowls, aluminum bowls, sight levels, and bowl quards are available depending on the product family.

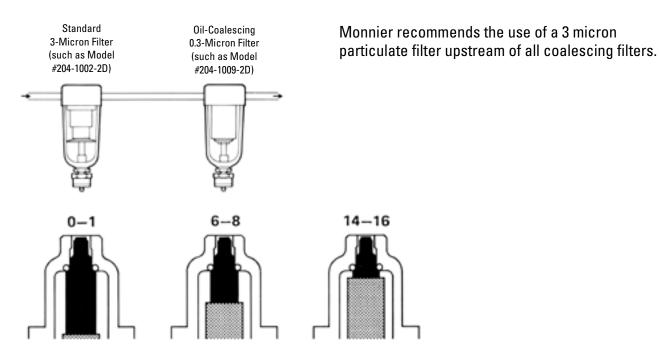
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A pressure drop indicator is optional with each coalescing filter. The pressure drop indicator is highly visible and designed so that the relative amount of pressure drop is easily determined from the height of the yellow column.

## **Caution**

Bowl guards are recommended on all polycarbonate bowl filters! All bowl guards are made of heavy-duty stainless steel.

### **Warning**

Polycarbonate bowls can be damaged and may fail if they are exposed to or come in contact with solvents, strong alkalies, fire resistant and/or synthetic compressor lubricants.

**WARRANTY:** Monnier, Inc. warrants each product against defects in material and workmanship for a period of one year from the date of manufacture providing its use was in accordance with Monnier, Inc. recommendations. If the product fails to perform as warranted, Monnier, Inc. will, at its option, repair or replace the product free of charge. The company will not be liable for incidental or consequential damages. We make no other warranty, expressed or implied, including warranties of merchantability or fitness for a particular purpose.

## COALESCING FILTERS: 204-3009 Miniature Series





Manual Drain



#### **Features**

- · Removes liquid and sub-micron solids
- 0.3 Micron element removes 99.97% of all liquid and dirt from air
- 0.01 Micron element removes 99.995% of all liquid and dirt from air
- · Available with manual or impulse drain
- Threaded components for ease of maintenance
- Green anodized housing (other colors available)

### **Operating Specifications**

Bowl Capacity: 1 oz.

**Maximum Pressure Ratings:** 

- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

**Temperature Ratings:** 

- Aluminum Bowl: 0-200°F

- Polycarbonate Bowl: 0-120°F

### **Accessories & Kits**

Polycarbonate Bowl Kit w/ Standard Drain: 23520 Aluminum Bowl Kit w/ Manual Drain: 23533 Polycarbonate Bowl Kit w/ Impulse Drain: 23521 Aluminum Bowl Kit w/ Impulse Drain: 23534 Elements:

**0.3 Micron**: 23543 **0.01 Micron**: 23592

### **Materials of Construction**

Head: Anodized Machined Aluminum

**Bowl:** Polycarbonate or Machined Aluminum

**Element Shield:** Polycarbonate **Element Retainer:** Celonese (Polypropylene available)

**Element:** Borosilicate Glass Fiber

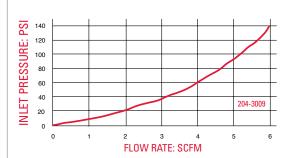
Seals: Buna-N (Fluorocarbon available)

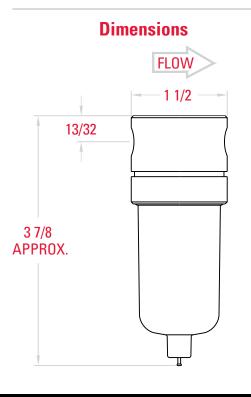
Drain:

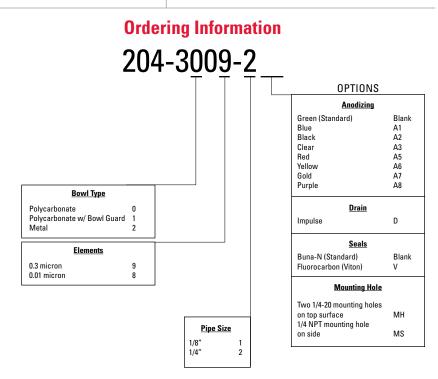
- Manual: Nickel Plated Brass

- Impulse: Machined Aluminum and Brass

**Bowl Guard: Stainless Steel** 







# COALESCING FILTERS: 204-2009 Compact Series





Manual Drain



#### **Features**

- · Removes liquid and sub-micron solids
- 0.3 Micron element removes 99.97% of all moisture and dirt from air
- Available with manual, float or impulse drain
- Pressure drop indicator available to show when element needs to be changed
- Tie-Rod construction for maximum stability
- Green anodized housing (other colors available)

### **Operating Specifications**

Bowl Capacity: 5 oz.

**Maximum Pressure Ratings:** 

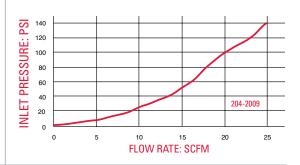
- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

#### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F
- Polycarbonate Bowl: 0-120°F

### Flow Characteristics



Materials of Construction

Head: Anodized Machined Aluminum

**Element Retainer:** Machined Aluminum

Seals: Buna-N (Fluorocarbon available)

- Float: Anodized Aluminum housing w/

- Impulse: Machined Aluminum, Brass,

Buna-N (Fluorocarbon available)

**Bowl Guard: Stainless Steel** 

(Trogamid Available)

Stud: Brass

Acetal and Stainless Steel Float Mechanism

Sight Level: Polycarbonate (trogamid available)

Pressure Drop Indicator: Polyethylene, Phosphate

Coated Steel Retaining Ring, Polycarbonate Dome

**Element:** Borosilicate Glass Fiber

- Manual: Brass and Plated Steel

with Urethane Endcaps

**Bowl:** Polycarbonate or Machined Aluminum

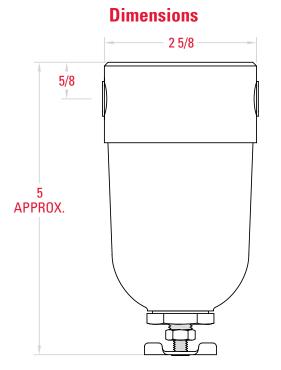
### **Accessories & Kits**

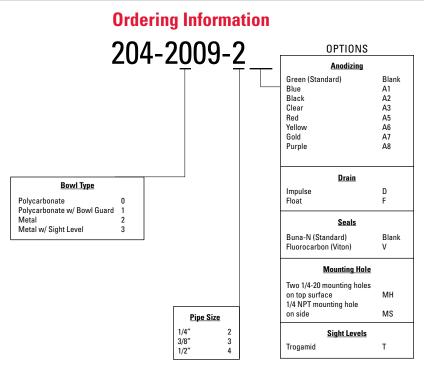
Polycarbonate Bowl Kit: 22520 Aluminum Bowl Kit: 22537 Aluminum Bowl Kit w/ Sight Level

(Polycarbonate/Trogamid): 21559-P / 21559-T

Elements: 0.3 Micron: 21545

Pressure Drop Indicator Assembly: 21542 Pressure Drop Indicator Seal Kit: 21543





### COALESCING FILTERS: 205-1009 Standard Series







#### **Features**

- Removes liquid and sub-micron solids
- 0.3 Micron element removes 99.97% of dirt and oil from air
- 0.01 Micron element removes 99.995% of dirt and oil from air
- Available with manual, internal float, or external impulse drain
- Pressure drop indicators available to show when element needs to be changed
- Threaded bowl for ease of maintenance
- Standard green anodized filter housing (other colors available)

### **Operating Specifications**

Bowl Capacity: 8 oz.

#### **Maximum Pressure Ratings:**

- Aluminum Bowl: 250 PSIG
- Polycarbonate Bowl: 150 PSIG

#### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F
- Polycarbonate Bowl: 0-120°F

#### Materials of Construction

Head: Anodized Machined Aluminum **Bowl:** Polycarbonate or Anodized Machined Aluminum

Stud: Brass

**Element:** Borosilicate Glass Fiber Element Retainer: Anodized Aluminum Seals: Buna-N (Fluorocarbon available) Drain:

- Manual: Plastic
- Float: Acetal and Stainless Steel
- Impulse: Machined Aluminum, Brass, Buna-N (Fluorocarbon available)

**Bowl Guard: Stainless Steel** 

Sight Level: Polycarbonate (Trogamid available)

Pressure Drop Indicator: Polyethylene, Phosphate Coated Steel Retaining Ring, Polycarbonate Dome (Trogamid Available)

### **Accessories & Kits**

**Polycarbonate Bowl Kit: 21504** 

Polycarbonate Bowl Kit w/ Float Drain: 21572

Metal Bowl Kit w/ Float Drain: 21583

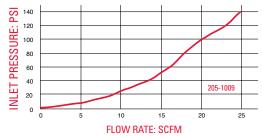
Metal Bowl Kit: 21580

Metal Bowl Kit (Polycarbonate/ Trogamid):

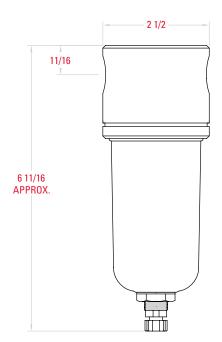
21581-P / 21581-T

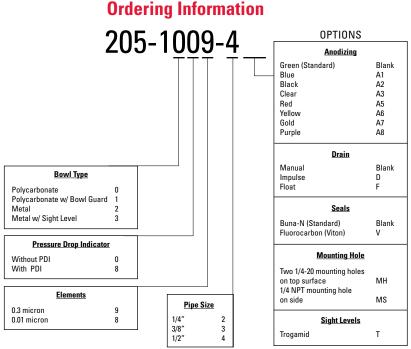
**Pressure Drop Indicator Assembly: 21542** Elements: 0.3 Micron: 21720 0.01 Micron: 21762

# Flow Characteristics



#### **Dimensions**





## COALESCING FILTERS: 204-1009 Standard Series







#### **Features**

- Removes liquid and sub-micron solids
- 0.3 Micron element removes 99.97% of dirt and oil from air
- 0.01 Micron element removes 99.995% of dirt and oil from air
- Available with manual, float or impulse drain
- Pressure drop indicator available to show when element needs to be changed
- Tie-Rod construction for maximum stability
- Standard green anodized filter housing (other colors available)

### **Operating Specifications**

Bowl Capacity: 8 oz.

### **Maximum Pressure Ratings:**

- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

#### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F

- Polycarbonate Bowl: 0-120°F

#### **Materials of Construction**

**Head:** Anodized Machined Aluminum **Bowl:** Polycarbonate or Anodized

Machined Aluminum

Stud: Brass

**Element:** Borosilicate Glass Fiber with

**Urethane Endcaps** 

**Element Retainer:** Anodized Aluminum

Retainer Nut: Nylon

Seals: Buna-N (Fluorocarbon available)

Base Nut Assembly: Anodized Machined Aluminum

Drain:

- Manual: Brass
- Float: Anodized Aluminum housing w/ Acetal and Stainless Steel Float Mechanism
- Impulse: Machined Aluminum, Brass, Buna-N (Fluorocarbon available)

**Bowl Guard: Stainless Steel** 

**Sight Level:** Polycarbonate (Trogamid available)

**Pressure Drop Indicator**: Polyethylene, Phosphate Coated Steel Retaining Ring, Polycarbonate Dome

(Trogamid Available)

#### **Accessories & Kits**

Polycarbonate Bowl Kit: 21557

**Aluminum Bowl: 21558** 

Aluminum Bowl Kit w/ Sight Level

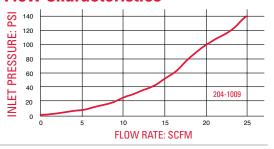
(Polycarbonate/Trogamid): 21559-P / 21559-T

Pressure Drop Indicator Assembly: 21542

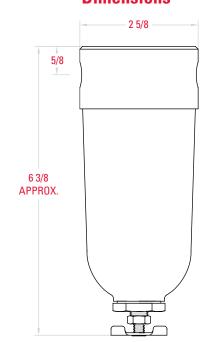
Elements:

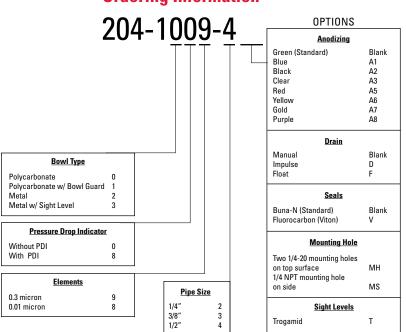
**0.3 Micron**: 21545 **0.01 Micron**: 21751

### **Flow Characteristics**



#### **Dimensions**





# COALESCING FILTERS: 204-4009 Heavy Duty Series







#### **Features**

- Removes liquid and sub-micron solids
- 0.3 Micron element removes 99.97% of all moisture and dirt from air
- 0.01 Micron element removes 99.995% of moisture oil and dirt from air
- Available with manual, float or impulse drain
- Pressure Drop Indicator available to show when element needs to be changed
- Tie-Rod construction
- Green anodized filter housing standard (other colors available)

### **Operating Specifications**

**Bowl Capacity:** 32 oz. **Maximum Pressure Ratings:** 

- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

Temperature Ratings:

- Aluminum Bowl: 0-200°F

- Polycarbonate Bowl: 0-120°F

1/2" (4)

3/4" & 1" (6,8)

24422

24421

24423-P

### **Accessories & Kits**

Polycarbonate Bowl Kit:	24557 24558
Aluminum Bowl Kit:	24558
Aluminum Bowl Kit	
w/ Polycarbonate Sight Level:	24559-P
Aluminum Bowl Kit	
w/ Trogamid Sight Level:	24559-T

w/Trogamid Sight Level: 24559-T 24423-T Pressure Drop Indicator Assembly: 21542 Elements: 0.3 Micron: 24547 0.01 Micron: 24751

### **Materials of Construction**

Head: Anodized Machined Aluminum

**Bowl:** Polycarbonate or Anodized

Machined Aluminum

Base (Polycarbonate Bowl Only):

Anodized Aluminum

Stack: Anodized Aluminum Stud: Brass

**Element:** Borosilicate Glass Fiber with

**Urethane End-caps** 

**Element Retainer:** Anodized Machined Aluminum

**Element Retainer Nut: Nylon** 

**Base Nut:** Anodized Machined Aluminum **Seals:** Buna-N (Fluorocarbon available)

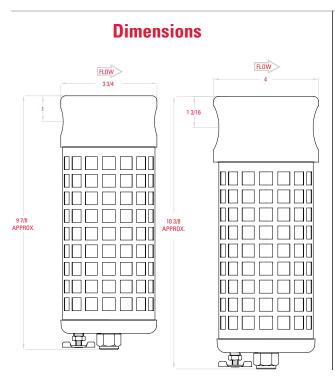
Drain: - Manual: Brass and Plated Steel

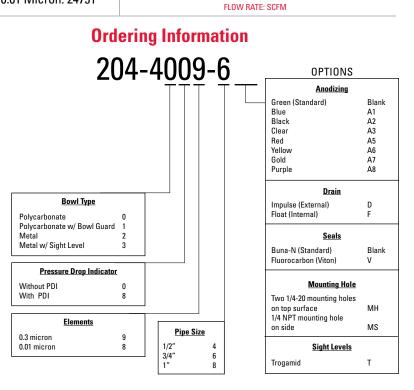
- Float: Anodized Aluminum housing w/ Acetal and Stainless Steel Float Mechanism
- Impulse: Machined Aluminum, Brass, and Buna-N (Fluorocarbon Available)

**Bowl Guard**: Stainless Steel

**Sight Level**: Polycarbonate (Trogamid available) **Pressure Drop Indicator**: Polyethylene, Phosphate
Coated Steel Retaining Ring, Polycarbonate Dome
(Trogamid Available)

### 





# COALESCING FILTERS: 204-6209 Heavy Duty Series







Manual Drain

#### **Features**

- Removes liquid and sub-micron solids
- 0.3 Micron element removes 99.97% of all oil and dirt from air
- 0.01 Micron element removes 99.995% of all oil and dirt from air
- Available with manual, float or impulse drain
- Pressure drop indicator available to show when element needs to be changed
- High flow with 64 oz. bowl capacity
- Standard green anodized filter housing (other colors available)

### **Operating Specifications**

Bowl Capacity: 64 oz. **Maximum Pressure Ratings:** 

- Aluminum Bowl: 250 PSIG

- Polycarbonate Bowl: 150 PSIG

### **Temperature Ratings:**

- Aluminum Bowl: 0-200°F

- Polycarbonate Bowl: 0-120°F

#### **Materials of Construction**

Head, Bowl, Base & Stack: Anodized

Machined Aluminum

Stud: Brass

**Element:** Borosilicate Glass Fiber with Urethane Endcaps

**Element Retainer:** Anodized Machined Aluminum

**Element Retainer Nut: Nylon** 

Base Nut: Anodized Machined Aluminum Seals: Buna-N (Fluorocarbon available)

- Manual: Brass and Plated Steel
- Float: Acetal and Stainless Steel
- Impulse: Machined Aluminum, Brass, and Buna-N (Fluorocarbon available)

Sight Level: Polycarbonate (trogamid available)

Pressure Drop Indicator: Polyethylene, Phosphate Coated Steel Retaining Ring, Polycarbonate Dome (Trogamid Available)

### **Accessories & Kits**

**Seal Kit: 26565** 

Sight Levels: 21538 (P) 21537 (T)

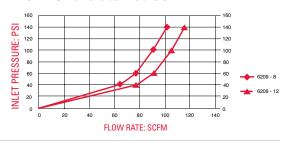
**Pressure Drop Indicator Assembly: 21542 Pressure Drop Indicator Seal Kit: 21543** 

Elements: 0.3 Micron: 26550 0.01 Micron: 26751

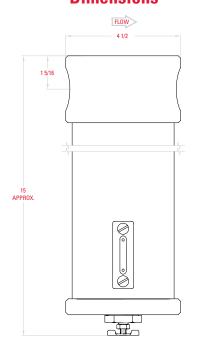
Metal Bowl Kit: 26558

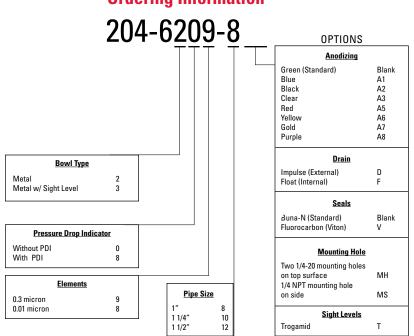
Metal Bowl Kit w/ Sight Levels: 26559-P / 26559-T

### Flow Characteristics



#### **Dimensions**





# COALESCING FILTERS: 201-7208/8208 Series







#### **Features**

- High flow with minimal pressure drop
- 1.5PSI △P at rated flow
- · Available with manual or float drain

### **Operating Specifications**

Port Sizes: 1-1/4", 1-1/2", 2" Thread Styles: NPT, BSPT, BSPP

Flow Capacity: 400 & 700 SCFM @ 100 PSI

Maximum Temperature: 175° F Maximum Pressure: 200 PSIG Filter Capacity: 0.01 Micron

Differential Pressure: <1.5 PSI △P at Rated Flow

#### **Materials of Construction**

Housing: Aluminum Stud: Stainless Steel Indicator: Nylon Seals: Buna-N

Elements: Aluminum and Stainless Steel
Assembly Screws: Black Oxide Plated Steel
Drain (20-404): Anodized Aluminum, Acetal,

and Stainless Steel

### **Accessories & Kits**

Bowl O-Ring (400/700): 27001

Float Drain: 20-404

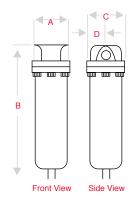
Differential Indicator (400/700): 27002

Manual Drain: 27003

### **Replacement Elements:**

**7208**: 27004 **8208**: 28001

### **Dimensions**



**Metal Bowl, Manual Drain A:** 7.8 **B:** 27.5 **C:** 7.8 **D:** 3.9

**Metal Bowl, Float Drain A:** 7.8 **B:** 32.0 **C:** 7.8 **D:** 3.9

Metal Bowl, Float Drain w/ Indicator A: 7.8 B: 33.0 C: 7.8 D: 3.9

### **Ordering Information** 201-7208-10F Drain Manual Blank Flow 400 scfm 700 scfm **Pressure Drop Indicator** Without PDI With PDI **Elements** Pipe Size 0.3 micron 0.01 micron 10 12 1 1/2'

### COALESCING FILTERS: 201-9208 Series





Manual Drain



#### **Features**

- High flow with minimal pressure drop
- 1.5PSI △P at 1200 scfm
- Available with manual or float drain

### **Operating Specifications**

Port Sizes: 3"

Thread Styles: NPT, BSPT, BSPP Flow Capacity: 1200 SCFM @ 100 PSI **Maximum Temperature:** 175° F Maximum Pressure: 200 PSIG Filter Capacity: 0.01 Micron

**Differential Pressure:** 1.5 PSI △P at Rated Flow

#### **Accessories & Kits**

Bowl O-Ring (1200): 24001 Float Drain: 20-404 Manual Drain: 29002

Replacement Element: 29000

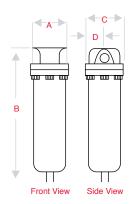
### **Materials of Construction**

**Housing:** Aluminum Stud: Stainless Steel **Indicator**: Nylon Seals: Buna-N

**Elements:** Aluminum and Stainless Steel Assembly Screws: Black Oxide Plated Steel Drain (20-404): Anodized Aluminum, Acetal

and Stainless Steel

### **Dimensions**



Metal Bowl, Manual Drain A: 8.0 B. 39.5 C. 8.0 D. 4.0

Metal Bowl, Float Drain A: 8.0 B. 45.0 C. 8.0 D. 4.0

